

Certificate

qualification of manufacturer for welding steel structures according ISO 17660-1

It is hereby certified that the firm HRC Europe b.v.

have at one's disposal in the welding plant Mortelstraat 7
8211AD Lelystad

the required personnel and equipment to carry out welding works for manufacturing load bearing steel structures in the following fields of application:

Standards/Regulations DIN EN ISO 17660-1

Welding Processes 42 Friction welding, fully mechanized
(Reference no. acc. to DIN EN ISO 4063)

Parent Metals Reinforcing steel B500B and B500C acc. EN 1992-1-1, Annex C. Steel grade S450J0 acc. EN 10025-2:2004.
Fine grain steel acc. DIBt-admission and valid welding procedure specification (WPS). Stainless steel 1.4404, 1.4362, 1.4462 acc. EN 10088-1

Extensions/Restrictions none

Responsible Welding Coordinator Camping, Michael John, geb. am 13.12.1957
(Name, Surname, Date of birth, Qualification)

Deputy Mol, Jeroen, geb. am 16.12.1967
(Name, Surname, Date of birth, Qualification)

Remarks none

Period of validity from 2021-09-28 to 2024-09-27

Number of certificate SLV-Nord 177.2021

issued on 2021 -11-24

Manager of the Certification Body
(Name/Signature/Seal)

General requirements
see reverse

